



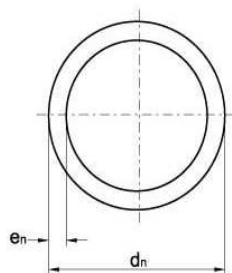
UPVC/CPVC DIN PIPE & FITTINGS 國標管配件產品



國標UPVC管材，完全依照GB/T4219-1996, 化工用硬聚氯乙烯管材標準生產，此標準適用於輸送溫度在45℃以下某些腐蝕性化學流體的管材，也可用於輸送非飲用水等壓力流體。

國標CPVC管材及管件是依據GB/T18998.1-2003, 18998.3-2003之工業用氯化聚氯乙烯管道系統標準生產，本標準根據材料的耐化學性，可適用於在壓力下輸送適宜的工業用固體、液體和氣體等化學物質的管道系統。

● 管材 PIPE



化工級 Chemical class

Unit: mm

公稱外徑 dn	公差 Tolerance	公稱壁厚 en	壓力級數PN KG/CM ² at 23℃
20	+0.3	2.3	16
25	+0.3	2.8	16
32	+0.3	3.6	16
40	+0.3	3.6	10
50	+0.3	3.7	10
63	+0.3	4.7	10
75	+0.3	5.5	10
90	+0.3	6.6	10
110	+0.4	8.1	10
140	+0.5	10.3	10
160	+0.5	11.8	10
225	+0.7	16.6	10
280	+0.9	20.6	10
315	+1.0	23.2	10
355	+1.1	26.1	10
400	+1.2	29.4	10

給水級 Water class

Unit: mm

公稱外徑 dn	公差 Tolerance	公稱壁厚 en	壓力級數PN KG/CM ² at 23℃
20	+0.3	2.0	16
25	+0.3	2.0	16
32	+0.3	2.4	16
40	+0.3	2.0	10
50	+0.3	2.4	10
63	+0.3	3.0	10
75	+0.3	3.6	10
90	+0.3	4.3	10
110	+0.4	5.3	10
140	+0.5	6.7	10
160	+0.5	7.7	10
225	+0.7	10.8	10
280	+0.9	13.4	10
315	+1.0	15.00	10
355	+1.1	16.9	10
400	+1.2	19.10	10



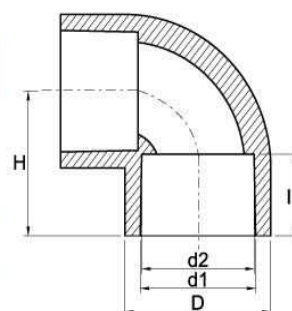
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UPVC/CPVC DIN FITTINGS

90度彎頭 90° ELBOWS (SocxSoc)

Unit: mm

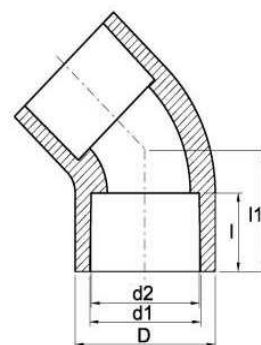
公稱尺寸 Nom. Size	D	d1	d2	H	I
20	27.4	20.3	20	30.5	16
25	32.2	25.3	25	33.8	18.5
32	40.4	32.3	32	41	22
40	50.6	40.3	40	47.6	26
50	61.1	50.3	50	56.8	31
63	75.7	63.3	63	70.2	37.5
75	91.1	75.4	75	82.4	43.5
90	105.3	90.5	90	98.8	51
110	129.6	110.6	110	118.1	61
140	162	140.6	140	148	76
160	185.5	160.8	160	175	86
225	259	226	225	229.5	102
280	315	281	280	269.4	146
315	357	316	315	300.5	164



45度彎頭 45° ELBOWS (SocxSoc)

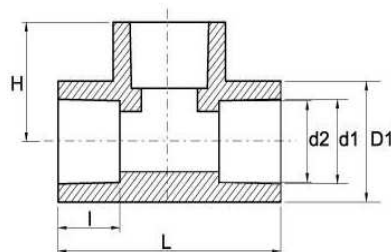
Unit: mm

公稱尺寸 Nom. Size	D	d1	d2	I	I1
20	27.3	20.3	20	16	26.5
25	32.2	25.3	25	18.5	30
32	40	32.3	32	22	34.5
40	50.6	40.3	40	26	41.5
50	61	50.3	50	31	51.3
63	75.7	63.3	63	37.5	57
75	91	75.4	75	43.5	66
90	106.3	90.5	90	51	85.8
110	128.6	110.6	110	61	105.5
140	162	140.6	140	76	130.5
160	185.5	160.8	160	86	155
225	259.51	226	225	102	192
280	314.4	281	280	146	200
315	356.5	316	315	164	244





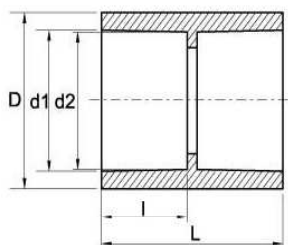
UPVC/CPVC DIN FITTINGS



● 正三通 TEES (SocxSoc)

Unit: mm

公稱尺寸 Nom.Size	D1	d1	d2	H	L	I
20	27.2	20.3	20	14.8	54.5	16
25	33.1	25.3	25	17.8	66.2	18.5
32	40	32.3	32	39.5	79.2	22
40	50.1	40.3	40	48.1	96.4	26
50	60.9	50.3	50	58.4	117	31
63	75.4	63.3	63	76.2	133.2	37.5
75	91.2	75.4	75	84.6	169.2	43.5
90	106.7	90.5	90	96.7	193.3	51
110	133	110.6	110	129.5	240	61
140	162	140.6	140	149.6	291	76
160	185.5	160.8	160	174.8	350	86
225	259.8	226	225	223.4	464	118.5
280	315.4	281	280	295.3	577	146
315	357.5	316	315	339	675	164



● 平接頭 COUPLINGS (SocxSoc)

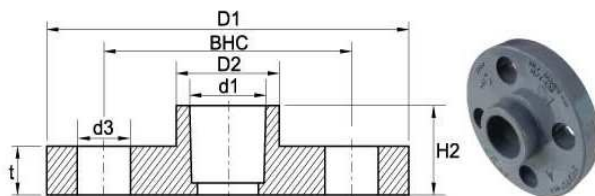
Unit: mm

公稱尺寸 Nom.Size	D	d1	d2	L	I
20	27.1	20.3	20	35.2	16
25	32.3	25.3	25	41.7	18.5
32	40.2	32.3	32	47.6	22
40	50.3	40.3	40	55.6	26
50	61	50.3	50	65.4	31
63	76.4	63.3	63	79.4	37.5
75	91.4	75.4	75	91.4	43.5
90	106	90.5	90	118.3	51
110	132.6	110.6	110	131	61
140	161.9	140.6	140	160.8	76
160	185.5	160.8	160	180.5	86
225	259.8	226	225	226.7	118.5
280	315.4	281	280	302.2	146
315	357	316	315	340	164



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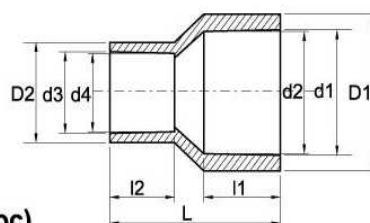
UPVC/CPVC DIN FITTINGS



● 單片式法蘭 ONE PIECE FLANGES (Soc)

Unit: mm

公稱尺寸 Nom.Size	D1	D2	d1	d3	BHC	t	H2	HOLES
20	95.4	27	20.3	14	65	12.8	21.5	4
25	105.4	33	25.3	14	75	12.8	21.5	4
32	115.4	41	32.3	14	85	14.8	24.5	4
40	140.4	50	40.3	18	100	15.8	28.5	4
50	150.4	61	50.3	18	110	16.8	33.5	4
63	165.4	77	63.3	18	125	18.8	40.5	4
75	185.9	91	75.4	18	145	19.8	46.5	8
90	201.3	108	90.5	18	160	20.8	55.5	8
110	221.8	131	110.6	18	180	22.8	65.5	8
140	250.8	165	140.6	18	210	23	80.5	8
160	289.3	188	160.8	23	240	23	91	8
225	331	246	226	23	295	23	128	8
280	416	290	281	25	350	25	160	8
315	445	342	316	30	400	25	185	12



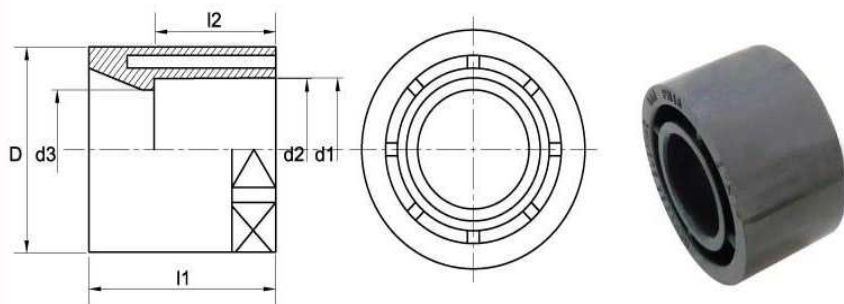
● 大小頭 REDUCING COUPLINGS (SocxSoc)

Unit: mm

公稱尺寸 Nom.Size	D1	D2	d1	d2	d3	d4	L	l1	l2
25*20	32.1	27.1	25.3	25	20.3	20	41.1	18.5	16
32*20	40.1	27.1	32.3	32	20.3	20	46.3	22	16
32*25	40.1	32.1	32.3	32	25.3	25	49.3	22	18.5
40*32	50.2	40.1	40.3	40	32.3	32	58.3	26	22
50*25	60.9	32.1	50.3	50	25.3	25	62.8	31	18.5
50*32	60.9	40.1	50.3	50	32.3	32	65.8	31	22
63*25	75.9	32.1	63.3	63	25.3	25	73.5	37.5	18.5
63*32	75.9	40.1	63.3	63	32.3	32	76.4	37.5	22
63*50	75.9	60.9	63.3	63	50.3	50	85	37.5	31
75*32	90.5	40.1	75.4	75	32.3	32	85	43.5	22
75*50	90.5	60.9	75.4	75	50.3	50	93	43.5	31
75*63	90.5	75.9	75.4	75	63.3	63	100	43.5	37.5
90*50	108.6	60.9	90.5	90	50.3	50	105	51	31
90*63	108.6	75.9	90.5	90	63.3	63	112	51	37.5
110*63	132.5	75.9	110.6	110	63.3	63	125	61	37.5
110*90	132.5	108.6	110.6	110	90.5	90	139	61	51



UPVC/CPVC DIN FITTINGS



● 卜申 BUSHINGS (Spg×Soc)

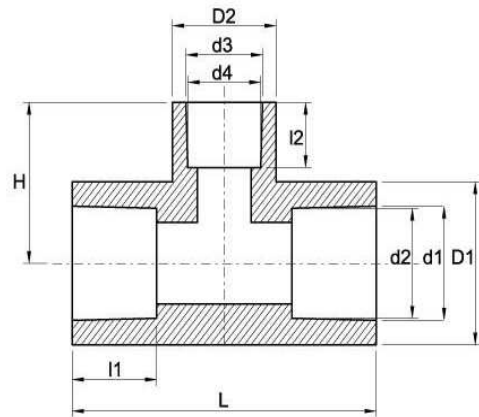
Unit: mm

公稱尺寸 Nom. Size	D	d1	d2	d3	l1	l2
25*20	25	20.3	20	15.7	18.5	16
32*20	32	20.3	20	17.5	22	16
32*25	32	25.3	25	19.5	22	18.5
40*20	40	20.3	20	17.5	26	16
40*32	40	32.3	32	21.5	26	22
50*20	50	20.3	20	17.5	31	16
50*25	50	25.3	25	21.4	31	18.5
50*32	50	32.3	32	28.4	31	22
50*40	50	40.3	40	30.5	31	26
63*20	63	20.3	20	17.5	37.5	16
63*25	63	25.3	25	21.6	37.5	18.5
63*32	63	32.3	32	28.5	37.5	22
63*40	63	40.3	40	30.5	37.5	26
63*50	63	50.3	50	38	37.5	31
75*50	75	50.3	50	44.5	43.5	31
75*63	75	63.3	63	49.6	43.5	37.5
90*40	90	40.3	40	34.4	51	26
90*50	90	50.3	50	44.5	51	31
90*63	90	63.3	63	57	51	37.5
90*75	90	75.4	75	59	51	43.5
110*50	110	50.3	50	44	61	31
110*63	110	63.3	63	57	61	37.5
110*75	110	75	75	69.4	61	43.5
110*90	110	90.5	90	79	61	51
140*110	140	110.6	110	100	86	57
160*140	160	140.8	140	129.5	96	76
225*160	225	160.8	160	149	128	86
280*225	280	226	225	215	164	146
315*280	315	281	280	270	184	164



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UPVC/CPVC DIN FITTINGS

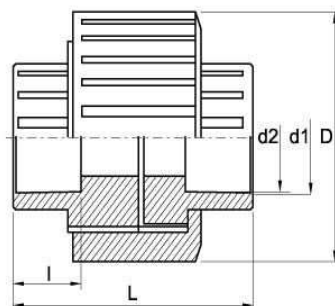


● 異徑三通 REDUCING TEES (Soc×Soc×Soc)

Unit: mm

公稱尺寸 Nom.Size	D1	D2	d1	d2	d3	d4	L	I1	I2	H
25*25*20	33.1	27	25.3	25	20.3	20	61	18.5	16	32.5
32*32*20	42.3	27	32.3	32	20.3	20	69.5	22	16	36
32*32*25	42.3	33.1	32.3	32	25.3	25	73.7	22	18.5	38.7
40*40*20	51.4	27	40.3	40	20.3	20	76.5	26	16	49
40*40*25	51.4	33.1	40.3	40	25.3	25	83.5	26	18.5	48.3
40*40*32	51.4	42.3	40.3	40	32.3	32	88.5	26	22	47.7
50*50*25	62.1	33.1	50.3	50	25.3	25	90.6	31	18.5	57.7
50*50*32	62.1	41.7	50.3	50	32.3	32	103	31	22	60
50*50*40	62.1	51.4	50.3	50	40.3	40	109.5	31	26	57
63*63*20	75.3	27	63.3	63	20.3	20	103	37.5	16	73.1
63*63*25	75.3	33.1	63.3	63	25.3	25	107	37.5	18.5	74.2
63*63*32	75.3	42.3	63.3	63	32.3	32	110.3	37.5	22	71.5
63*63*40	75.3	51.4	63.3	63	40.3	40	123	37.5	26	69.1
75*75*32	92.4	41.7	75.4	75	32.3	32	123.5	43.5	22.5	82.9
75*75*40	92.4	51.4	75.4	75	40.3	40	132	43.5	26	86
75*75*50	92.4	62.1	75.4	75	50.3	50	139	43.5	31	87.1
75*75*63	92.4	77.6	75.4	75	63.3	63	156	43.5	37.5	85.7
90*90*32	110.8	41.7	90.5	90	32.3	32	139	51	22	71
90*90*50	110.8	62.1	90.5	90	50.3	50	156	51	31	81
90*90*63	110.8	77.8	90.5	90	63.3	63	170	51	37.5	84
90*90*75	110.8	92.5	90.5	90	75.4	75	182	51	43.5	90
110*110*32	135.4	42.3	110.6	110	32.3	32	157.6	61	22	84
110*110*50	135.4	62.1	110.6	110	50.3	50	176	61	31	95
110*110*63	135.4	75.3	110.6	110	63.3	63	189	61	37.5	101
110*110*90	135.4	110.3	110.6	110	90.5	90	218	61	51	110.5

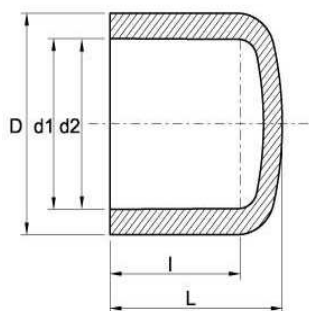
UPVC/CPVC DIN FITTINGS



由令 UNIONS

Unit: mm

公稱尺寸 Nom. Size	D	d1	d2	L	I
20	53.8	20.3	20	51.5	16
25	63.5	25.3	25	60.9	18.5
32	73.2	32.3	32	70.4	22
40	97.2	40.3	40	85.4	26
50	97.4	50.3	50	94.6	31
63	120.2	63.3	63	98.7	37.5
75	143	75.4	75	102.8	43.5
90	178.5	90.5	90	132	51
110	219.8	110.6	110	145	61

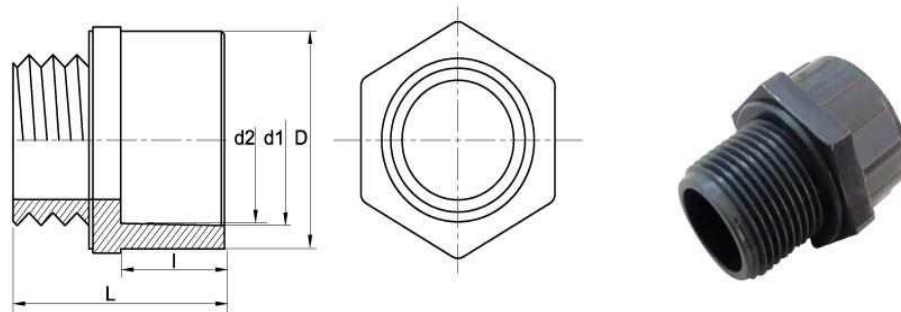


管帽 CAPS

Unit: mm

公稱尺寸 Nom. Size	D	d1	d2	L	I
20	26.9	20.3	20	23.1	16
25	31.9	25.3	25	27.6	18.5
32	39.8	32.3	32	31.8	22
40	50.2	40.3	40	36.6	26
50	60.8	50.3	50	43.8	31
63	75.8	63.3	63	52.9	37.5
75	91	75.4	75	58	43.5
90	108.8	90.5	90	68.3	51
110	126	110.6	110	91.4	61

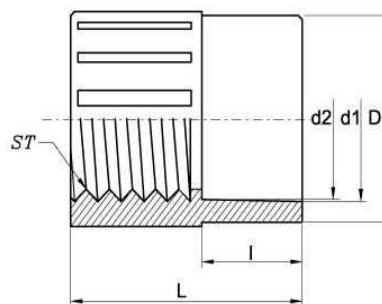
UPVC/CPVC DIN FITTINGS



● 外牙閥接頭 MALE ADAPTERS (Mpt×Soc)

Unit: mm

公稱尺寸 Nom.Size	D	d1	d2	L	I
20	28.4	20.3	20	39.4	16
25	33.8	25.3	25	43.7	18.5
32	40.7	32.3	32	51.7	22
40	50.3	40.3	40	58.1	26
50	60.5	50.3	50	63	31
63	74.7	63.3	63	71	37.5
75	88	75.4	75	91	43.5
90	106	90.5	90	103	51
110	130	110.6	110	115	61



● 內牙閥接頭 FEMALE ADAPTERS (Fpt×Soc)

Unit: mm

公稱尺寸 Nom.Size	D	d1	d2	L	I
20	29.9	20.3	20	39.1	16
25	35	25.3	25	43	18.5
32	42.8	32.3	32	48.8	22
40	50.3	40.3	40	53.4	26
50	61.7	50.3	50	61.3	31
63	76.5	63.3	63	70.7	37.5
75	92.7	75.4	75	85.3	43.5
90	106	90.5	90	94.3	51
110	130	110.6	110	109	61